



Product Data Sheet

Transoprene Silver Primer 1.26

Product description.

A high build chlorinated rubber primer pigmented with aluminum flakes for the protection of steel structures against corrosion in industrial and marine environments. The product is easy to apply and can be used above and below the waterline. It may be recoated with Transocean Antifouling systems and other Transoprene products. The product can also be used as a sealer on aged, intact Antifouling coatings.

Physical properties.

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|------------------|---------------------------------|
| Colour/Texture | Silvergrey and Silverbrown/Matt |
| Volume Solids | 45% |
| Specific gravity | 1.25 gr/ml |
| Flashpoint | >25°C |

| | Dry film thickness per coat (μ) | Wet film thickness per coat (μ) | Theoretical spreading rate (m ² /l) |
|-------------|---------------------------------|---------------------------------|--|
| Range | 40 – 80 | 90 – 180 | 11.2 – 5.6 |
| Recommended | 75 | 167 | 6.0 |

Application data.

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|-----------------------------------|--|
| <u>Guiding data Airless spray</u> | Pressure at nozzle: 120 -150 bar. Nozzle size: 0.46 - 0.63 mm. Spray angle: 40 - 80 degrees. Volume of thinner: 0 – 3%. |
| <u>Guiding data Airspray</u> | Pressure. 3 - 5 bar. Nozzle size: 1.5 - 2.0 mm. Volume of thinner: 0 – 10%. |
| <u>Brush/Roller</u> | Suitable. Multicoats are required to achieve the specified dry film thickness. Volume of thinner: 0 – 5%. |
| <u>Thinner/Cleaner</u> | Transocean Special Thinner 6.01. |
| <u>Conditions</u> | Humidity: below 90% RH. Temperature of the paint before application: min: 5°C, max: 30°C. Substrate temperature: min: 1°C, max: 35°C. The temperature of the substrate should be at least 3°C above the dew point of the air. Air temperatures and relative humidity must be measured in the vicinity of the substrate. |

Drying and recoating times.

| Substrate temperature | Touch dry | Dry to handle | Hard dry | Dry to recoat | |
|-----------------------|-----------|---------------|----------|---------------|-------------|
| | | | | Minimum | Maximum (1) |
| 5 °C | 6 hours | 24 hours | 3 days | 24 hours | Indefinite |
| 10 °C | 4 hours | 20 hours | 2 days | 20 hours | Indefinite |
| 23 °C | 2 hours | 16 hours | 2 days | 16 hours | Indefinite |
| 30 °C | 1 hour | 12 hours | 1 day | 12 hours | Indefinite |

- (1) The surface should be dry and free from contaminants prior to overcoating. After prolonged exposure times it may be necessary to roughen the surface to ensure intercoat adhesion.
When in doubt, consult your nearest Transocean office.

Surface preparation.

| | |
|--------|---|
| Steel | Oil and grease should be removed by solvent cleaning according to SSPC-SP1. Remove weld spatter and smooth weld seams and sharp edges as applicable. Abrasive blasting: min. Sa 2,5 – ISO 8501:1. Apply Transoprene Silver Primer 1.26 immediately after the steel has been blasted and the quality of preparation has been approved. |
| Repair | Corroded areas should be power tool cleaned to ISO-St3 or blast cleaned to ISO-Sa2 or better. Existing systems should be dry and free from loose paint, salt, grease and other contaminants prior to overcoating. |

Recommended paint system.

A typical system for marine conditions is shown below.

Transoprene Silver Primer 1.26 3 x 75 µ dft.

Subsequent coatings can be Transuniprene Finish 2.53 for above waterline areas or appropriate Transocean Antifouling systems for underwater areas.

Health and safety.

Observe the precautionary notices on the label of the container. A material safety data sheet is available upon request and national or local safety regulations should be followed. This product is intended for use by professional applicators.

As a general rule, avoid skin- and eye contact by wearing overalls, gloves, goggles, mask, etc. Spillage on the skin should immediately be removed by thorough washing with lukewarm water and soap or a suitable industrial cleaner. Eyes should be flushed with fresh water and medical attention sought immediately.

Spraying should be carried out under well-ventilated conditions. Avoid inhalation of solvent vapours and paint mist by wearing an air mask.

This product contains flammable materials and should be kept away from sparks and open flames.

Smoking in the area should not be permitted.

Disclaimer

The information in this data sheet is provided to the best of our knowledge. However, we have no control over either quality or condition of the substrate and other factors affecting the use and application of this product.

Therefore, we cannot accept any liability whatsoever or howsoever arising from the performance of the product or for any loss or damage arising from the use of this product.

We reserve the right to change the product without notice.

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