

NATIONAL ACRYL EMULSION I DECORATIVE COATINGS

**TECHNICAL DATA SHEET** 

# NATIONAL ACRYL EMULSION I

PRODUCT DESCRIPTION	National Acryl Emulsion I is an acrylic co-polymer based good quality, economical paint for interior applications. Basically it is a non-washable coating for masonry surfaces with excellent recoatabilty. National Acryl Emulsion I it has very good brushability with good flow and leveling and provides a smooth, flat decorative finish. It has good hiding and coverage also. It provides good adhesion on various substrates with suitable primer. It contains anti fungal and anti bacterial additives.
RECOMMENDED USES	National Acryl Emulsion I is recommended as a general purpose and economical decorative finish for interior surfaces like concrete, plaster, blocks, asbestos, masonry, wood etc. It can be applied on stucco filler and gypsum board also for sealing the surface.

# TECHNICAL DATA

COLOUR, DRY FILM	As per the National Shade Card
FINISH, DRY FILM	Matt – Smooth
VOLUME SOLIDS	40 ± 2 %
(ASTM D2697)	
SPECIFIC GRAVITY	$1.50 \pm 0.05$
THEORETICAL SPREADING	$10 - 8 M^2/LTR$
RECOMMENDED DFT	40 – 50 Microns / Coat
(DRY FILM)	
RECOMMENDED WFT	100 – 125 Microns / Coat
(WET FILM)	
FLASH POINT	Water Base

# DRYING TIME

Drying time @ 30 °C (Temperature, humidity, air movement, film thickness and number of coats all affect the drying time.)

TOUCH DRY	1 hour
DRY TO RECOAT	2-4 hours
FULL DRY	24 hours



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# **ADVANTAGES**

NATIONAL ACRYL EMULSION I	Economical,	smooth	flat	decorative	finish	, exce	llent
	recoatability,	good flo	ow an	d leveling,	good	hiding	and
	coverage, goo	d adhesior	n, etc.				

# **APPLICATION INSTRUCTION**

SURFACE PREPARATION	Before application, the surface should be sound, clean and free
	from oil, grease, loose particles, dust, etc. Application can be
	done by the recommended application methods.

### **APPLICATION DATA**

APPLICATION METHOD	Roller, Brush or Spray
CLEANING/THINNING	Water
THINNER (VOLUME)	10 - 15 % depending on the method of application
CONV. SPRAY REQUIREMENTS	Possible
AIRLESS SPRAY REQUIREMENTS	Pressure: 2000 – 2500 psi
NOZZLE SIZE	0.018" - 0.021"
MIXING RATIO (BY VOLUME)	NA
POT LIFE @ 30°c (100 ml)	NA

# **SYSTEM**

RECOMMENDED SYSTEM	National PVA Primer Sealer for Masonry	:	1 coat
To be applied on prepared surface.	(OR)		
	National PVA Primer White for Masonry	:	1 coat
	National Stucco Filler	:	2 coats
	National Acryl Emulsion I	:	2 coats

# NATIONAL/INTERNATIONAL TEST CERTIFICATES

Sr. No.	Test Description	Test Reference	Compliance
1	VOC	GC – FID	Local Regulatory Requirements
2	Heavy Metals (Arsenic, Cadmium, Mercury, Lead, Hexavalent Chromium, Antimony, TBT, TPT)	ICP – AES IHP/GC-MS	Local Regulatory Requirements
3	Formaldehyde	USEPA 8260 / 3510	Local Regulatory Requirements



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# ADDITIONAL DATA

SHELF LIFE @ 30°C	18 months, in original sealed container, with proper storage
	conditions.

### **HEALTH & SAFETY**

mist by wearing suitable mask. In the event of ingestion and eye contact, seek medical attention immediately. Painting must be carried out in well-ventilated area. Local safety regulations to be followed.
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### STORAGE & HANDLING

STORAGE	Store the paint in proper storage conditions as per the local
	regulations. Keep the paint container in sealed condition under
	shed, away from direct sunlight and extreme temperatures. Do
	not keep paint material near to any ignition sources. Do not put
	back the half or unused material back in original container,
	containing the supplied paint, to avoid contamination. Handle
	with care. Stir well before use.

**NOTE:** We warranty only the quality of our product and this data sheet is based on results obtained from experience and tests. We reserve the right to change data without prior notice. For surface preparation, safety details refer specifier and safety data.

This data sheet supersedes all previous issued. Issued: 0718