

NATIONAL ACRYLIC EGGSHELL GOLD SILK DECORATIVE COATINGS

TECHNICAL DATA SHEET

NATIONAL ACRYLIC EGGSHELL GOLD SILK

PRODUCT DESCRIPTIONNational Acrylic Eggshell Gold Silk is a premium quality pure acrylic emulsion top coat, specifically designed to provide a luxurious smooth silky finish with precision of colours. It provides excellent opacity and whiteness with excellent scrub resistance property. It offers elastomeric, flexible film with good crack tolerance and adhesion. It is free from any harmful chemicals and is highly washable. It has very low VOC. It contains anti bacterial and anti fungal additives.

	National Acrylic Eggshell Gold Silk is used as decorative and				
RECOMMENDED	protective topcoat for interior masonry walls and ceilings of cement				
USES	plaster, concrete, and other building materials. It is recommended				
	for interiors of residential buildings, shops, restaurants, villas etc.				

TECHNICAL DATA

COLOUR, DRY FILM	As per National shade card			
FINISH, DRY FILM	Smooth, Silk			
VOLUME SOLIDS (ASTM D2697)	13 ± 2%			
SPECIFIC GRAVITY	1.22 ± 0.04 (For white and pastel colours)			
THEORETICAL SPREADING	$14.3 - 8.6 \text{ m}^2/\text{lit.}$			
RECOMMENDED DFT (DRY FILM)	30 – 50 microns/coat			
RECOMMENDED WFT (WET FILM)	70 – 116 microns/coat			
FLASH POINT	Water based			

DRYING TIME

Drying time @ 30°C (Temperature, humidity, air movement, film thickness and number of coats					
all affect the drying time).					
TOUCH DRY $2-3$ hrs.					
HARD DRY	4 – 6 hrs.				
DRY TO OVERCOAT	3 hrs.				



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ADVANTAGES

	Luxurious	smoo	oth silk	y finish, j	precision of	colou	rs, exce	llent	opacity
NATIONAL ACRYLIC	and white	ness, (excelle	nt scrub r	esistance, go	ood ci	rack tole	erance	e, good
EGGSHELL GOLD SILK	adhesion,	free	from	harmful	chemicals,	low	VOC,	and	highly
	washable.								-

APPLICATION INSTRUCTION

SURFACE PREPARATION	Before application, the surface should be sound, clean and free from oil, grease, loose particles, dust, etc. Any defects on the substrate should be rectified before starting painting. Application can be done by the recommended application methods.
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APPLICATION DATA

APPLICATION METHODS	Spray: Airless spray or conventional spray. Roller: Possible. Brush: For corners and edges.			
CLEANING/THINNING	Water			
THINNER (VOLUME)	Maximum up to 15% (depends on method of application)			
CONVENTIONAL SPRAY	Possible			
AIRLESS SPRAY REQUIREMENTS	Pressure: 2100 psi Nozzle: $0.021 - 0.027$ ". Angle of spray: $65^{0} - 80^{0}$			

SYSTEM

RECOMMENDED	1.National PVA Primer for Masonry White	1 coat		
	OR			
SYSTEM	1. National Acrylic Primer W.B	1 coat		
(To be applied on prepared surface)	2.National Stucco Filler (if required)	1–2 coats		
	3. National Acrylic Eggshell Gold Silk	2 coats		

ADDITIONAL DATA

SHELF LIFE @ 30°C	18 months, in original sealed container, with proper storage conditions.
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HEALTH & SAFETY

SAFETY PRECAUTIONS	Generally, most of the water base paints are quite safe to handle with due precautions. As a general rule, avoid skin and eye contact by wearing overalls, gloves, goggles, and mask etc. Spillage on skin should immediately be removed by thorough washing with water and soap or suitable cleaner. Eye should be flushed with fresh water. Avoid inhalation of vapours and paint mist by wearing suitable mask. In the event of ingestion and eye contact, seek medical attention immediately. Painting must be carried out in well-ventilated area. Local safety regulations to be followed.
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STORAGE & HANDLING

STORAGE	Store the paint in proper storage conditions as per the local
	regulations. Keep the paint container in sealed condition under
	shed, away from direct sunlight and extreme temperatures. Do not
	keep paint material near to any ignition sources. Do not put back
	the half or unused material back in original container, containing
	the supplied paint, to avoid contamination. Handle with care. Stir
	well before use.

NOTE: We warranty only the quality of our product and this data sheet is based on results obtained from experience and tests. We reserve the right to change data without prior notice. For surface preparation, safety details refer specifier and safety data.

This data sheet supersedes all previous issued. Issued: 0519