



# Product Data Sheet

## Transozinc Silicate Shopprimer 1.53

### Product description.

A highly durable ethylsilicate shopprimer with a reduced zinc dust content for an optimal balance between welding speed and corrosion protection. It can withstand exposure to atmospheric conditions for periods up to 12 months. The product offers excellent heat resistance with little formation of zinc salts. Lloyds certificate is available. The primer can be recoated with Transpoxy, Transoprene or Transvinyl products.

### Physical properties.

Colour/Texture	Grey/Flat
Volume Solids	20%
Specific gravity	1.65 gr/ml
Flashpoint	>8°C

	Dry film thickness per coat (μ)	Wet film thickness per coat (μ)	Theoretical spreading rate (m <sup>2</sup> /l)
Range	10 – 25	50 – 125	20.0 – 8.0
Recommended	15	75	13.3

### Application data.

<u>Mixing ratio</u>	By volume, binder to zinc paste: 54 to 46. The zinc paste should be added gradually whilst stirring preferably by means of a mechanical mixer. Keep stirring until mixture is lump-free. If necessary, remove coarse particles by sieving to avoid blockage of the spray equipment.
<u>Potlife</u>	23°C: 8 hours, 30°C: 6 hours,
<u>Guiding data Airless spray</u>	Pressure. 120 - 150 bar. Nozzle size: 0.53 - 0.64 mm. Spray angle: 40 - 80 degrees. Volume of thinner: 0 - 3%
<u>Guiding data Airspray</u>	Pressure. 4 - 5 bar. Nozzle size: 1.8 - 2.2 mm. Use equipment with a low speed agitator. Volume of thinner: 0 – 10%.
<u>Brush/Roller</u>	Not recommended.
<u>Thinner/Cleaner</u>	Transocean Inorganic Zinc Thinner 6.07.
<u>Conditions</u>	Humidity: between 30 and 100% RH Temperature of the paint before application: min: 5°C, max: 30°C. Substrate temperature: min: 1°C, max: 35°C. The temperature of the substrate should be at least 3°C above the dew point of the air. Air temperatures and relative humidity must be measured in the vicinity of the substrate.

### Drying and recoating times.

Substrate conditions	Touch dry	Hard dry	Dry to recoat	
			Minimum	Maximum (1)
30% RH, 23°C	3 minutes	1 hour	24 hours	Indefinite
50% RH, 23°C	2 minutes	30 minutes	24 hours	Indefinite
100% RH, 23°C	1 minute	20 minutes	24 hours	Indefinite

(1) When recoating with other products, the coating should be dry and free from zinc salts and other contaminants. Apply a mist coat of the subsequent product first. TO 1.53 cannot be recoated with Transolac products. When in doubt, consult your nearest Transocean office.

## Surface preparation.

Steel

Oil and grease should be removed by solvent cleaning according to SSPC-SP1. Remove weld spatter and smooth weld seams and sharp edges as applicable. Abrasive blasting: min. Sa2,5 – ISO 8501:1. Apply Transozinc Silicate Shopprimer 1.53 immediately after the steel has been blasted and the quality of preparation has been approved.

## Recommended paint system.

Transozinc Silicate Shopprimer 1.53                      1 x 15 µ dft.

Subsequent coatings with Transpoxy, Transvinyl or Transoprene products.

## Health and safety.

Observe the precautionary notices on the label of the container. A material safety data sheet is available upon request and national or local safety regulations should be followed. This product is intended for use by professional applicators.

As a general rule, avoid skin- and eye contact by wearing overalls, gloves, goggles, mask, etc. Spillage on the skin should immediately be removed by thorough washing with lukewarm water and soap or a suitable industrial cleaner. Eyes should be flushed with fresh water and medical attention sought immediately.

Spraying should be carried out under well-ventilated conditions. Avoid inhalation of solvent vapours and paint mist by wearing an air mask.

This product contains flammable materials and should be kept away from sparks and open flames.

Smoking in the area should not be permitted.

## Disclaimer

*The information in this data sheet is provided to the best of our knowledge. However, we have no control over either quality or condition of the substrate and other factors affecting the use and application of this product.*

*Therefore, we cannot accept any liability whatsoever or howsoever arising from the performance of the product or for any loss or damage arising from the use of this product.*

*We reserve the right to change the product without notice.*

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